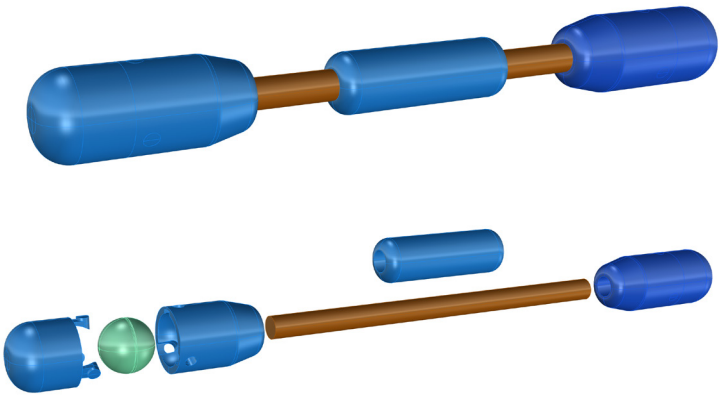
Official Pugil Stick

Overview

Create a Ball 2 Pugil Stick to the specifications outlined in the official US Army Field Manual. The stick can be made to use one or two Ball 2 (one in each end or one + end pad).



Tips

Pads must be printed with 85A TPU or softer for safety

Pads should be printed smooth, without any added texture

Pads are made to fit on a 2" PVC pipe (recommended) or 2" diameter wooden dowel. Heavier or harder materials should be avoided.

To avoid accidental separation of the pads from the handle, use an appropriate adhesive to permanently glue components.

Official US Army Field Manual Dimensions

